



# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

## NYLON RESIN

Zytel® 尼龙树脂的共性包括良好的机械和物理性能，例如高机械强度，刚性和韧性之间良好的平衡，良好的高温性能、电性能和阻燃性能，优异的耐磨损和耐化学品性能。另外，Zytel®

尼龙树脂有不同改性和增强规格为特殊加工和终端客户提供定制的性能。Zytel®

尼龙树脂，包括大多数阻燃规格，提供了染色可能性。

Zytel® 尼龙树脂良好的热稳定性通常使正确处理的生产废弃物回收成为可能。如果不能回收使用，杜邦建议的优先选择是在合适的装置中焚烧进行能量回收（基体树脂-31kJ/g）。废弃处理需遵守当地法规。

Zytel® 尼龙树脂通常应用于要求严苛的汽车、家具、家用电器、运动器材和建筑业。

Zytel® 70G35HSLR BK416LM 是一种35% 玻纤增强, 热稳定, 耐水解, 可激光打标 尼龙66

### 总说明

树脂鉴别	PA66-GF35	ISO 1043
制品标识码	>PA66-GF35<	ISO 11469
ISO名称	ISO 16396-PA66,GF35,M1CGHO2RW,S14-110	

### 流变性能

	dry/cond.		
粘数.	145/* <sup>[1]</sup>	cm <sup>3</sup> /g	ISO 307, 1157, 1628
模塑收缩率, 平行	0.3/-	%	ISO 294-4, 2577
模塑收缩率, 垂直	1.0/-	%	ISO 294-4, 2577
熔体粘度	238/*	Pa.s	ISO 11443

[1]: sulphuric acid 96%

### 机械性能

	dry/cond.		
拉伸模量	11000/7500	MPa	ISO 527-1/-2
断裂应力	210/140	MPa	ISO 527-1/-2
断裂伸长率	3.2/5	%	ISO 527-1/-2
弯曲模量	10000/6500	MPa	ISO 178
弯曲强度	300/210	MPa	ISO 178
拉伸蠕变模量, 1h	*/7500	MPa	ISO 899-1
拉伸蠕变模量, 1000h	*/5000	MPa	ISO 899-1
简支梁无缺口冲击强度, +23°C	80/90	kJ/m <sup>2</sup>	ISO 179/1eU
简支梁无缺口冲击强度, -30°C	70/80	kJ/m <sup>2</sup>	ISO 179/1eU
简支梁缺口冲击强度, +23°C	12/16	kJ/m <sup>2</sup>	ISO 179/1eA
简支梁缺口冲击强度, -30°C	10/10	kJ/m <sup>2</sup>	ISO 179/1eA
冲孔功, +23°C	6/- <sup>[DS]</sup>	J	ISO 6603-2
Poisson's ratio	0.34/0.34	-	

[DS]: Derived from similar grade



# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

## NYLON RESIN

### 热性能

	dry/cond.		
熔融温度, 10°C/min	263/*	°C	ISO 11357-1/-3
玻璃化转变温度, 10°C/min	70/20 <sup>[DS]</sup>	°C	ISO 11357-1/-2
热变形温度, 1.80 MPa	255/*	°C	ISO 75-1/-2
线性热膨胀系数, 平行, -40-23°C	24/*	E-6/K	ISO 11359-1/-2
线膨胀系数, 平行	17/* <sup>[DS]</sup>	E-6/K	ISO 11359-1/-2
线性热膨胀系数, 平行, 55-160°C	21/*	E-6/K	ISO 11359-1/-2
线性热膨胀系数, 垂直, -40-23°C	69/*	E-6/K	ISO 11359-1/-2
线膨胀系数, 垂直	85/* <sup>[DS]</sup>	E-6/K	ISO 11359-1/-2
线膨胀系数, 垂直, 55-160°C	141/*	E-6/K	ISO 11359-1/-2
熔体	0.22 <sup>[DS]</sup>	W/(m K)	
熔体的比热	2300 <sup>[DS]</sup>	J/(kg K)	

[DS]: Derived from similar grade

### 燃烧性能

	dry/cond.		
燃烧性 - 氧指数	21/* <sup>[DS]</sup>	%	ISO 4589-1/-2
FMVSS Class	B <sup>[DS]</sup>	-	ISO 3795 (FMVSS 302)
燃烧速率, 厚度: 1毫米	<80 <sup>[DS]</sup>	mm/min	ISO 3795 (FMVSS 302)

[DS]: Derived from similar grade

### 电性能

	dry/cond.		
相对漏电起痕指数	400/-		IEC 60112

### 其它性能

	dry/cond.		
吸湿性, 2mm	1.7/* <sup>[DS]</sup>	%	类似ISO 62
吸水性, 2mm	5.5/* <sup>[DS]</sup>	%	类似ISO 62
密度	1420/-	kg/m <sup>3</sup>	ISO 1183
熔体密度	1270 <sup>[DS]</sup>	kg/m <sup>3</sup>	

[DS]: Derived from similar grade

### 注塑

建议干燥	是
干燥温度	80 °C
干燥时间, 除湿干燥机	2 - 4 h
加工前水分含量	≤ 0.2 %
最优熔体温度	295 °C
注塑 熔体温度	285 °C
注塑 熔体温度	305 °C
螺杆最大切线速度	0.2 m/s
最优模具温度	100 °C
模具温度	70 °C
模具温度	120 °C
保压范围	50 - 100 MPa



# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

保压时间  
喷射温度

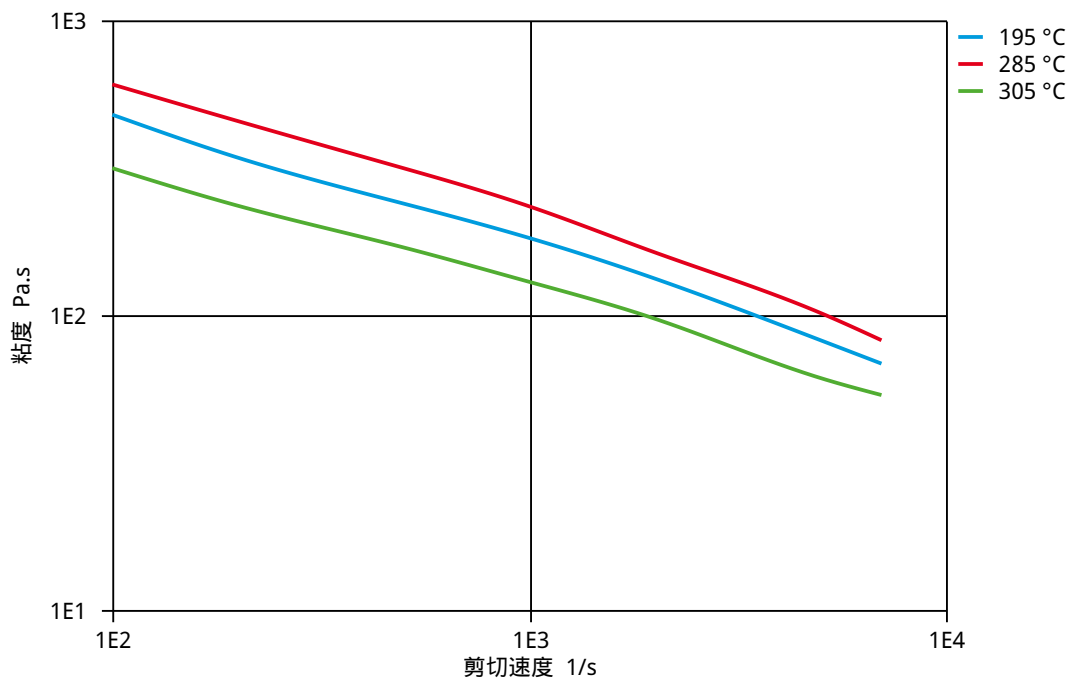
3 s/mm  
210 °C

## 典型数据

添加剂

脱模助剂

## 粘度 - 剪切速度

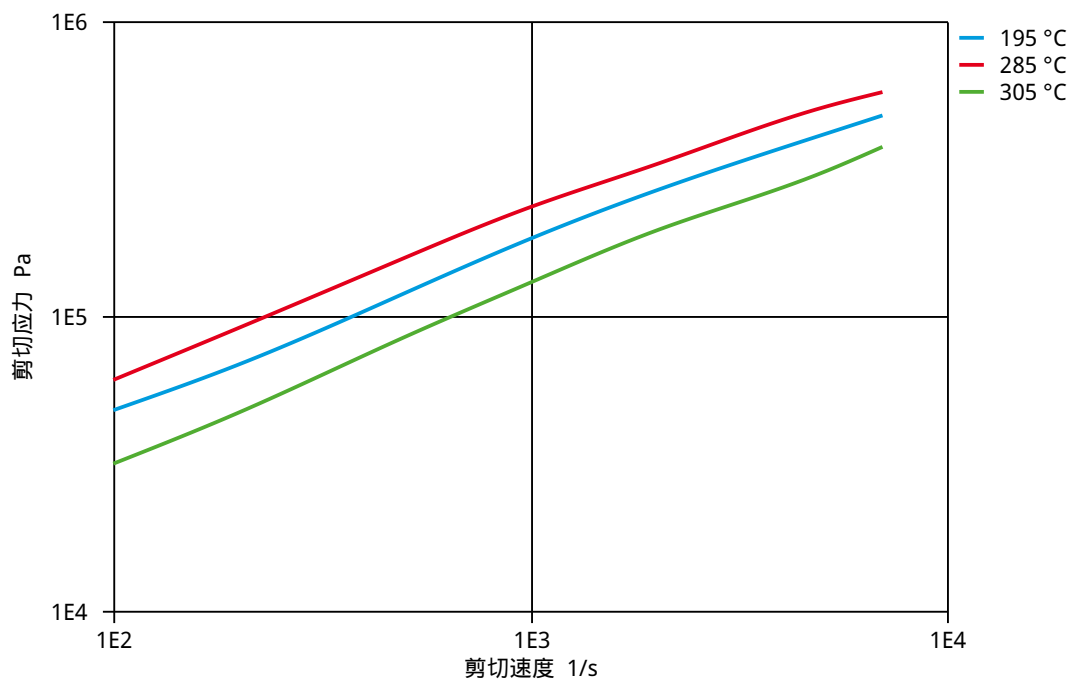




# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

剪切应力 - 剪切速度

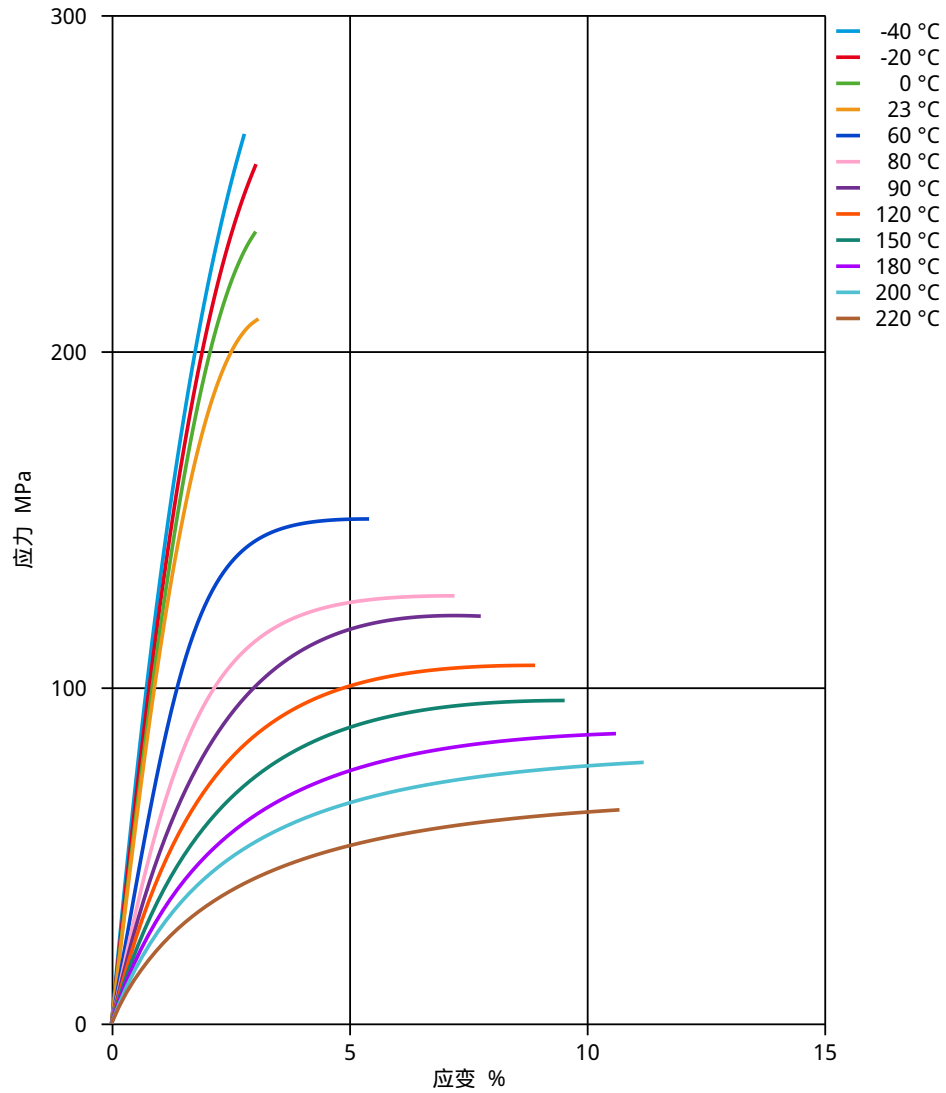




# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

应力 - 应变. (dry)

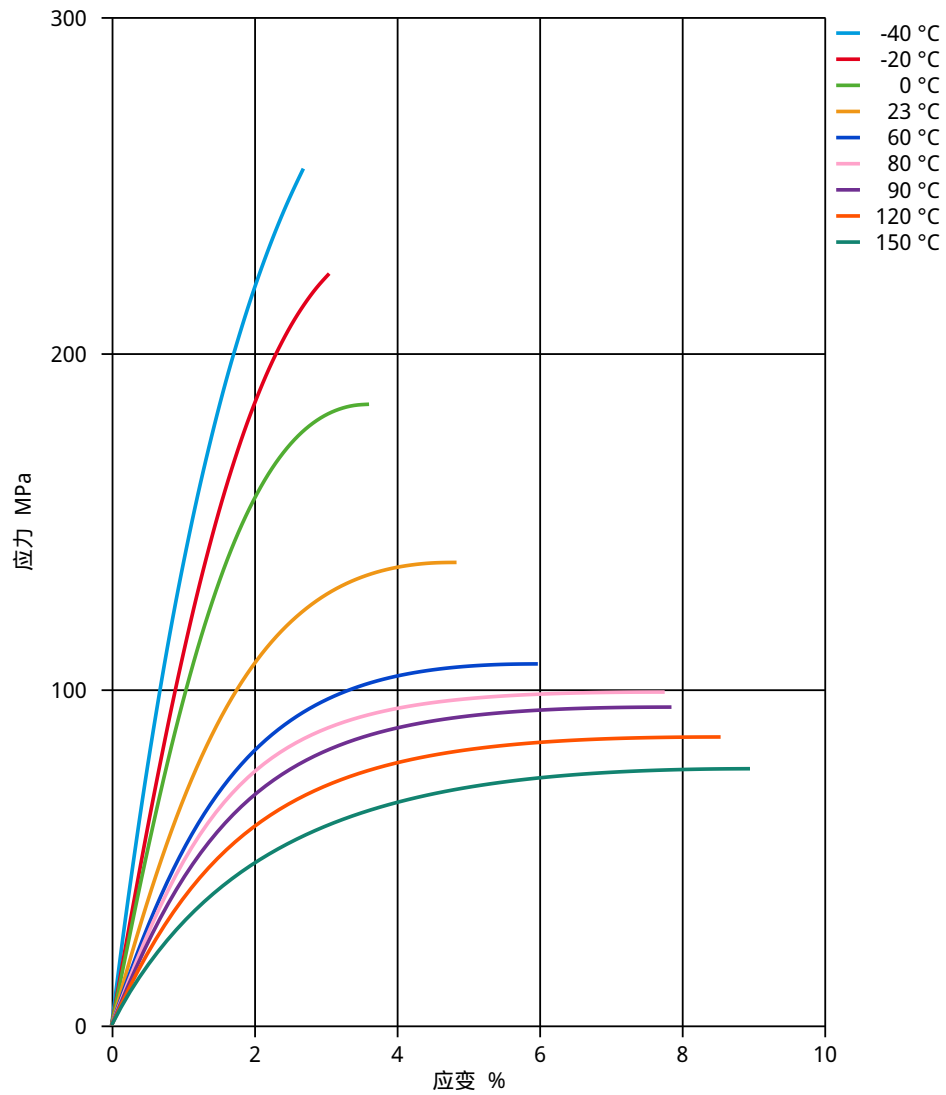




# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

应力 - 应变. (cond.)

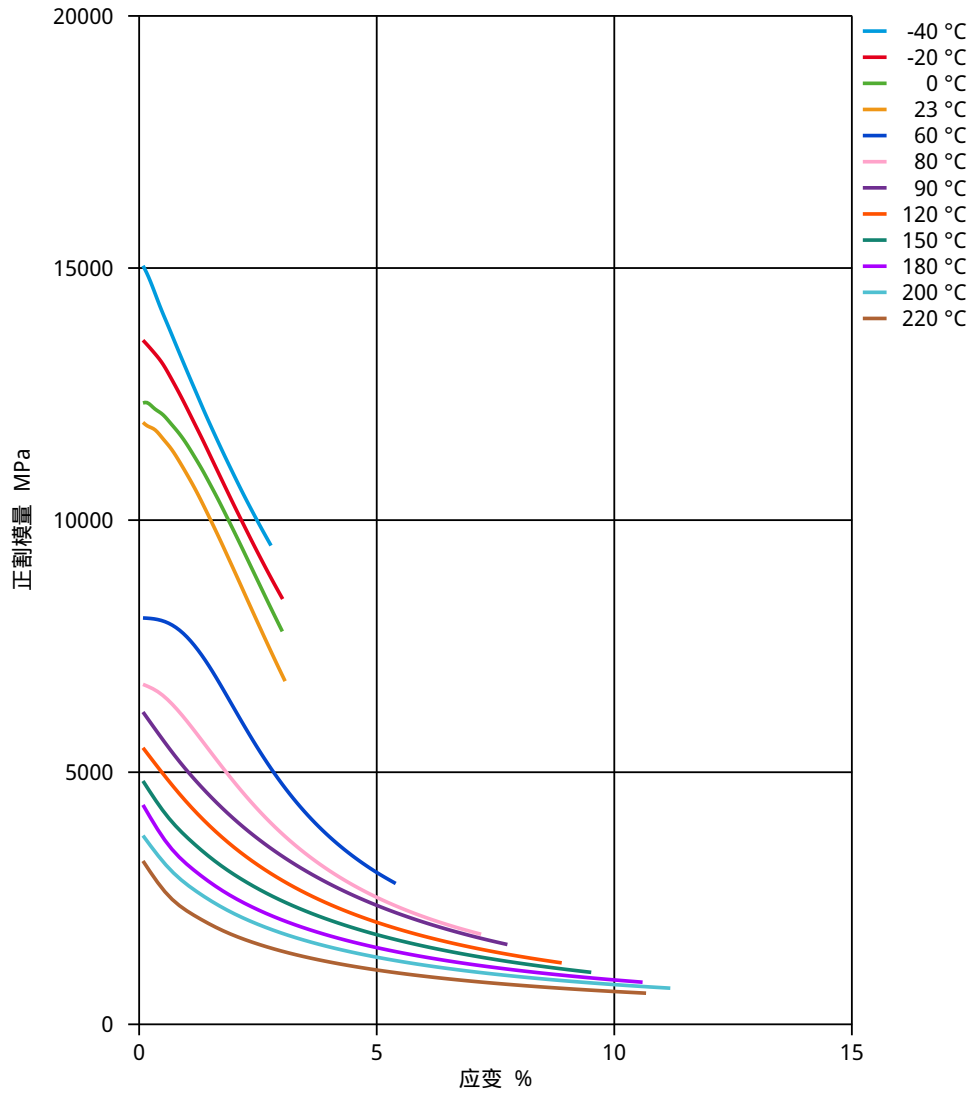




# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

正割模量 - 应变. (dry)

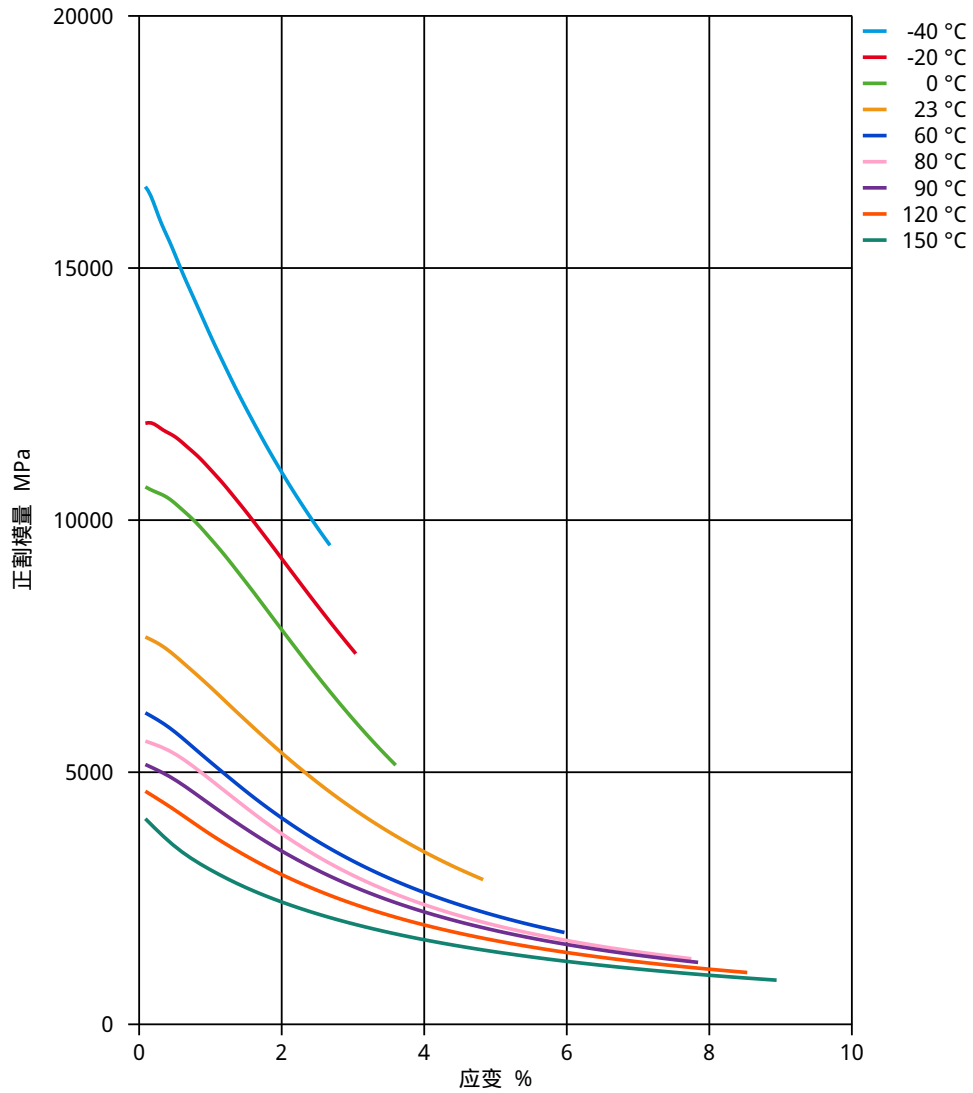




# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

正割模量 - 应变. (cond.)



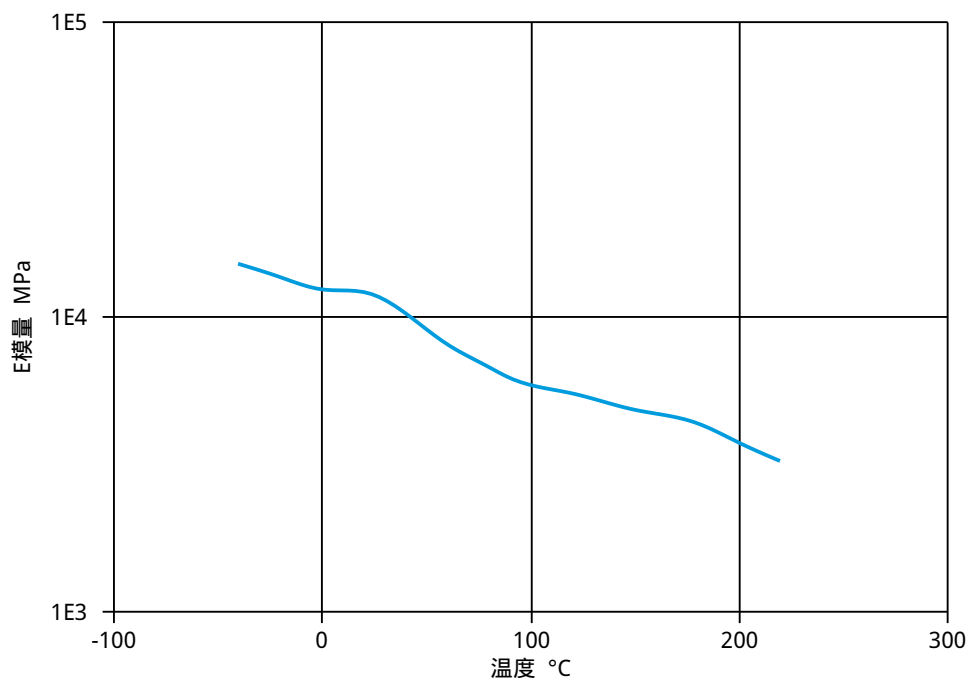




# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

拉伸模量 - 温度 (dry)

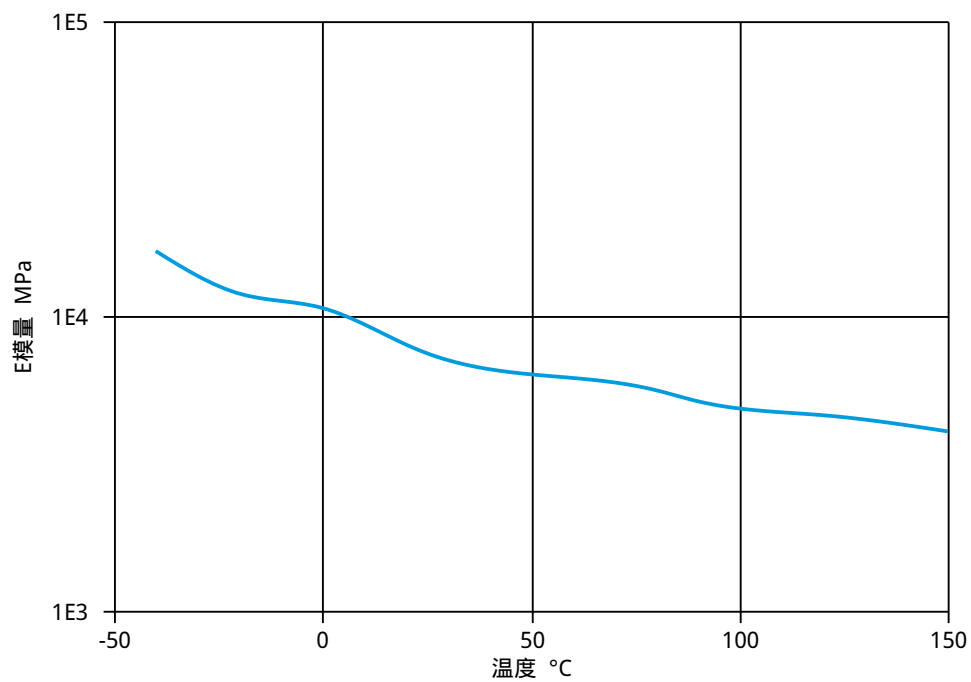




# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

NYLON RESIN

拉伸模量 - 温度 (cond.)



# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

## NYLON RESIN

### 耐化学性

#### 酸类

- ✓ 醋酸 (5g/100g), 23°C
- ✓ 柠檬酸溶液 (10g/100g), 23°C
- ✓ 乳酸 (10g/100g), 23°C
- ✗ 盐酸 (36g/100g), 23°C
- ✗ 硝酸 (40g/100g), 23°C
- ✗ 硫酸 (38g/100g), 23°C
- ✗ 硫酸 (5g/100g), 23°C
- ✗ 铬酸溶液 (40g/100g), 23°C

#### 碱类

- ✗ 氢氧化钠溶液 (35g/100g), 23°C
- ✓ 氢氧化钠溶液 (1g/100g), 23°C
- ✓ 氨水(氢氧化铵) (10g/100g), 23°C

#### 醇类

- ✓ 异丙醇, 23°C
- ✓ 甲醇, 23°C
- ✓ 乙醇, 23°C

#### 碳氢化合物

- ✓ n-乙烷, 23°C
- ✓ 甲苯, 23°C
- ✓ 异辛烷, 23°C

#### 酮类

- ✓ 丙酮, 23°C

#### 醚类

- ✓ (二)乙醚, 23°C

#### 矿物油

- ✓ SAE 10W40号多效润滑油, 23°C
- ✓ SAE 10W40号多效润滑油, 130°C
- ✓ SAE 89/90号变速箱润滑油, 130°C
- ✓ 绝缘油, 23°C
- ✓ 滑油OS206 304 Ref.Eng.Oil, ISP, 135°C
- ✓ 自动准双曲面齿轮油壳牌壳牌Donax, 135°C
- ✓ 水力油Pentosin CHF 202, 125°C

#### 标准燃油

- ✓ ISO 1817 燃油1号, 60°C
- ✓ ISO 1817 燃油2号, 60°C
- ✓ ISO 1817 燃油3号, 60°C
- ✓ ISO 1817 燃油4号, 60°C
- ✓ 不含酒精的标准燃油(优先使用C类ISO 1817 燃油), 23°C
- ✓ 含酒精的标准燃油(优先使用4号ISO 1817 燃油), 23°C

# Zytel® 70G35HSLR BK416LM (PRELIMINARY)

## NYLON RESIN

- ✓ 柴油(优先使用F类ISO 1817液体), 23°C
- ✗ 柴油(优先使用F类ISO 1817液体), 90°C
- ✗ 柴油(优先使用F类ISO 1817液体), >90°C

### 盐溶液

- ✓ 氯化钠溶液(10g/100g), 23°C
- ✗ 次氯化钠溶液 (10g/100g), 23°C
- ✓ 碳酸钠溶液 (20g/100g), 23°C
- ✓ 碳酸钠溶液 (2g/100g), 23°C
- ✗ 氯化锌溶液 (50g/100g), 23°C

### 其它

- ✓ 乙酸乙酯, 23°C
- ✗ 过氧化氢, 23°C
- ✓ DOT4号刹车油, 130°C
- ✓ DOT4号刹车油, 120°C
- ✓ 乙二醇水溶液 (50g/100g), 108°C
- ✓ 1g/100g 基苯氧- 聚环氧乙烷乙烯水溶液, 23°C
- ✓ 油酸 (50g/100g) + 橄榄油 (50g/100g), 23°C
- ✓ 水, 23°C
- ✓ 去离子水, 90°C
- ✗ 酚溶液(5g/100g), 23°C
- ✗ 冷却Glysantin G48 , 1:1水环境, 125°C

### Symbols used:

- ✓ possibly resistant  
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).
- ✗ not recommended - see explanation  
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

The above data are preliminary and are subject to change as additional data are developed on subsequent lots.

The information set forth herein is furnished free of charge, is based on technical data that DuPont believes to be reliable, and represents typical values that fall within the normal range of properties. This information relates only to the specific material designated and may not be valid for such material used in combination with other materials or in other processes. It is intended for use by persons having technical skill, at their own discretion and risk. This information should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards and comply with applicable law. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.

CAUTION: Do not use DuPont materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless the material has been provided from DuPont under a written contract or other acknowledgement that is consistent with the DuPont policy regarding medical applications and expressly acknowledges the contemplated use. For further information, please contact your DuPont representative.

DuPont's sole warranty is that our products will meet our standard sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, DUPONT SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, MERCHANTABILITY, OR NON-INFRINGEMENT. DUPONT DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.

DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, SM or ® are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted.